## HELL

RELAYS AND RELAY DEVICES PRODUCTS AND APPLICATIONS

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## A small component with a big history


#### Abstract

Relays have been used to remotely control circuits for over 180 years. The technology has proven its reliability millions of times and is today still the first choice for many applications, such as in automotive engineering.


## From the telegraph to automotive engineering

$\rightarrow$ The relay owes its name to former times when mail was still carried by horse. At what were known as relay stations, post riders could swap their horses for rested ones. Today, we call an electromagnetic, remotely operated switch a relay.
$\rightarrow$ The American physician Joseph Henry invented the electric relay in 1835. The pioneer in communications engineering used it to send messages from his laboratory to his home. Relays were first used on a larger scale in 1837, as signal amplifiers for Samuel Morse's recording telegraphs. They would later make possible the widespread use of telephones and became a cornerstone of safety in railway engineering. In 1941, Konrad Zuse utilised 2,000 relays in his legendary Z3, the first digital computer. HELLA produced its first automotive relay in 1960.
$\rightarrow$ As electronics matured in the 20th century, the age of the relay was often seen as over; nevertheless, they retain a place in specific applications. The automotive industry, for example, needs relays, since relay functions cannot always be replaced by control units. Only relays make galvanic isolation possible between input and output. Semi-conductors cannot manage this at the moment. The cost advantage relays have over electronic solutions is also unbeatable.
$\rightarrow$ Relays are used in automotive engineering to switch high currents. The engine control unit, for example, is switched by a relay. Because relays are robust and not particularly susceptible to failure, they can be installed near electric devices. They require only low control currents, making small line cross-sections sufficient. The switching and amplifier function of a relay could only be achieved with a lot more effort and a lot less reliability using more "modern" electronics. Another benefit of the relay is that it is quick and easy to replace. These positive characteristics are the reason why relays are still in use. And they ensure that, in the future, relays will still be at home in many vehicles.

## Quality relays from HELLA - versatile and reliable

$\rightarrow$ Manufacturing expertise:
HELLA produces more than 100 million units per year at its own facilities - thanks to optimised production at an attractive price and with one of the lowest failure rates in the entire industry.
$\rightarrow$ Flexibility:
Large volumes are produced in a fully automated process, small volumes with semi-automation. This means we are in a position to change over quickly to semi-automatic production. HELLA is able to respond promptly to customer requirements and create new variants in addition to its existing product range at short notice.
$\rightarrow$ OEM customers:
HELLA develops and produces relays for AGCO, Claas, Daimler AG, Ford, VW, GM, JCB, Opel/Vauxhall, Nissan, John Deere, Chrysler, Jaguar/Land Rover and others. Many of our customer relationships have existed for decades.
$\rightarrow$ Production locations:
Berlin (Germany); Flora, Illinois (USA); Xiamen (China).





## - Design life tests:

The relays are switched on/off in cycles on fully automated test racks. Original loads or simulated resistive, inductive, capacitive or combined loads whose current characteristics are recorded as the original loads are connected. In addition, the relays can be subjected to different ambient temperature ranges or temperature profiles. The test is continuously documented.

## - Electrical parameters:

Within the context of product release, starting voltage, dropout voltage, contact voltage drop, coil resistance and insulation resistance are tested, for example. Accompanying the manufacturing process, the electrical parameters are recorded at the end of the production process by end-of-line testers. These can be evaluated statistically. One important factor for guaranteeing the consistent high quality of the relays produced.

- Environmental and mechanical tests:

Every relay has to pass tests such as the alternating temperature test, salt spray fog test, mechanical shock test or drop test and the vibration test within the context of the product release process. These tests are carried out using HELLA equipment.

## - Analytical tests:

Here, the materials used and the different connecting processes such as soldering and welding are tested. The tests are carried out randomly during incoming goods testing and following production.

## - Certificates:

HELLA has been certified in a range of relevant areas e.g. DIN EN ISO 9001:2008, ISO / TS 16949:2009, ISO 14001. HELLA relays also comply with the ROHS (2002/95/EC) and REACh standards.

## Explanation and uses

Key components of an electromechanical relay


## Legend

(1) Contact plates
(2) Armature
(3) Pins for coil wire
(4) Switch contacts
(5) Coil made of Cu wire

Blade terminal (load) made of E-Cu (electrolytic copper)
with tin-plated surface
8 Blade terminal (coil) made of CuZn (brass)
with tin-plated surface
9 Base plate

10 Coil body
(11) Yoke

Iron core (in the coil)

## Functional principle

Relays are basically electrically operated switches which use an electromagnet to move a switching mechanism by switching one or more contacts. They are used where one or more load circuits need to be switched on or off by means of a control signal. Characteristic of the electromechanical relay is the complete (galvanic) isolation between the control and controlled circuits.

## Make relays

Make relays are used to close an electric circuit between a power source and one or more electrical loads, i.e. the loads are switched on. Relays are operated by means of switches, pulse generators or control devices. Typical vehicle applications are headlights, auxiliary lights and fog lights, horns, heaters, air conditioner systems, etc.

## How make relays work

Fig.1) The control circuit (86/85) is inactive and the return spring keeps the armature open. The make contacts are open and the load circuit $(30 / 87)$ is interrupted.

Fig. 2) The control circuit ( $86 / 85$ ) is active and the copper coil induces a magnetic field which pulls the armature down onto the magnetic core. The make contacts are closed and the load circuit (30/87) is therefore also closed.

## Change-over relays

Change-over relays switch the load circuit over from one electrical load to another. These relays can be operated


Fig. 2


## Rated voltage

$\rightarrow \quad 12 \mathrm{~V}$ : for passenger cars, agricultural and construction machinery etc.
$\rightarrow 24 \mathrm{~V}$ : for commercial vehicles, buses, municipal vehicles etc.


## Rated load

(depending on load type)

## $\rightarrow$ Resistive load:

The current remains around the same from switch-on to switch-off (e.g. rear window heater).

## $\rightarrow$ Inductive load:

The inrush current increases to the rated current with a specific delay time due to the build-up of the inductor's magnetic field and then levels off (e.g. switching on a solenoid switch). During switch-off, a voltage of up to several thousand volts is (theoretically) induced, resulting in an electric arc between the relay contacts just opened.


Example load curve, inductive load


Example load curve, capacitive/bulb load

## Coil circuit

In order to prevent voltage spikes caused by mutual inductance when switching off the coil current, our relays are in part equipped with resistors or diodes parallel to the coil.


## Contacts and connector configurations

| 30 | Load current + , terminal 15 (input) |
| :--- | :--- |
| 85 | Relay coil - (input) |
| 86 | Relay coil + (input) |
| 87 | Load current, make contact (output) |
| 87 a | Load current, break contact (output) |

## Relay types



## Micro relay

Micro relays according to ISO 7588-3 (1988), blade terminals according to ISO 8092-1.
Contact arrangements: make contact, change-over contact, max. 20 A switching power (make contact), rated voltage: $12 \mathrm{~V}, 24 \mathrm{~V}$
Areas of application include: fuel pumps, air conditioning systems, windshield washer systems, wiper motors.


## Solid state relay

Mini semiconductor relays according to ISO 7588-1, blade terminals according to ISO 8092-1.
Contact arrangement: make contact, max. 22 A switching power (make contact), rated voltage: 12 V
Areas of application include: vacuum pumps for brake booster support, daytime running lights.

## Battery disconnect relay

Bi-stable electromechanical relay with one or two coils.
Contact arrangement: make contact, max. 180 A switching power, rated voltage: 12 V
Areas of application include: disconnecting the vehicle electric system from the battery in the event of accidents or for maintenance, retain battery charge by switching off quiescent current

Mini relay 12 V - make contact with holder

| Product photo | Resistive load |  |  |  | Inductive load |  |  |  | Bulb load |  |  |  |  |  | $\begin{aligned} & \bar{\varepsilon} \\ & \stackrel{\rightharpoonup}{0} \\ & \ddot{0} \\ & \stackrel{U}{0} \\ & \stackrel{0}{0} \\ & \stackrel{H}{0} \\ & \overline{0} \end{aligned}$ |  | Part number |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | act | $\begin{aligned} & \mathrm{Br} \\ & \text { cor } \end{aligned}$ |  |  | act |  |  |  | ke | $\begin{gathered} \mathrm{Br} \\ \mathrm{col} \end{gathered}$ | act |  |  |  |  |  |
|  | 15 | 100 | - | - | 15 | 100 | - | - | 15 | 100 | - | - | A | S10 | 85 | - | $\begin{gathered} \text { 4RA } 003 \text { 530-001 } \\ \text { with fuse link } \\ 15 \mathrm{~A} \end{gathered}$ |
|  | 25 | 100 | - | - | 25 | 100 | - | - | 25 | 100 | - | - | A | S10 | 85 | - | $\begin{aligned} & \text { 4RA } 003 \text { 530-042 } \\ & \text { with fuse link } \\ & 25 \mathrm{~A} \end{aligned}$ |
|  | 40 | 100 | - | - | 35 | 100 | - | - | 30 | 100 | - | - | B | S2 | 100 | 680 | 4RA 007 791-021 |
|  | 50 | 100 | - | - | 46 | 75 | - | - | 44 | 100 | - | - | B3 | S2 | 100 | 680 | 4RA 007 793-041 <br> with 9.5 mm load connections |
|  | 40 | 100 | - | - | 30 | 100 | - | - | 30 | 100 | - | - | B2 | S6 | 85 | - | 4RA 933 791-061 with dual-output |
|  | 40 | 100 | - | - | 30 | 100 | - | - | 30 | 100 | - | - | B2 | S8 | 85 | - | 4RA 933 791-091 <br> with dual output and parallel diode |
|  | 30 | 100 | - | - | 30 | 100 | - | - | 15 | 100 | - | - | A | S1 | 90 | - | 4RA 965 400-001 |
|  | Rated switching current (A) at $80^{\circ} \mathrm{C}$ ambient tem <br> Number of switching operations (thousands) |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

Mini relay 12 V , make contact without holder

| Product photo | Resistive load |  |  |  | Inductive load |  |  |  | Bulb load |  |  |  |  |  | $\begin{aligned} & \bar{\varepsilon} \\ & \stackrel{0}{0} \\ & \ddot{0} \\ & \stackrel{0}{0} \\ & \stackrel{N}{0} \\ & 0.0 \\ & \overline{0} \end{aligned}$ |  | Part number |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Make contact |  | Break contact |  | Make contact |  | Break contact |  | Make contact |  | Break contact |  |  |  |  |  |  |
|  | 40 | 100 | - |  | 35 | 100 | - | - | 30 | 100 | - | - | B | S2 | 100 | 680 | 4RA 007 791-011 |
|  | 50 | 100 | - | - | 46 | 75 | - | - | 44 | 100 | - | - | B3 | S2 | 100 | 680 | 4RA 007 793-031 <br> with 9.5 mm load connections |
|  | 40 | 100 | - | - | 30 | 100 | - | - | 30 | 100 | - | - | B | S1 | 85 | - | 4RA 933 332-101 |
|  | 40 | 100 | - | - | 30 | 100 | - | - | 30 | 100 | - | - | B2 | S6 | 85 | - | 4RA 933 332-151 with dual-output |
|  | 40 | 100 | - | - | 30 | 100 | - | - | 30 | 100 | - | - | B | S2 | 85 | 560 | 4RA 933 332-211 |
|  | 40 | 100 | - | - | 30 | 100 | - | - | 30 | 100 | - | - | B | S3 | 85 | - | 4RA 933 332-221 with parallel diode |
|  | 30 | 100 | - | - | 30 | 100 | - | - | 16 | 100 | - | - | A | S1 | 90 | - | 4RA 965 400-017 |
|  | Rated switching current $(\mathrm{A})$ at $80^{\circ} \mathrm{C}$ ambient tem <br> Number of switching operations (thousands) |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

Mini relay 12 V , change-over contact with holder


Rated switching current (A) at $80^{\circ} \mathrm{C}$ ambient temperature
A Number of switching operations (thousands)

* in conjunction with mating connector 8JD 745 801-001/-011

Mini relay 12 V , make contact without holder


[^0]A Number of switching operations (thousands)

* in conjunction with mating connector 8JD 745 801-001/-011

Mini relay 24 V - make contact with holder


Mini relay 24 V, make contact without holder



| 20 | 150 | - | - | 16 | 100 | - | - | 16 | 135 | - | - | B | S2 | 305 | 1200 | 4RA 007 957-001 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |



Rated switching current (A) at $80^{\circ} \mathrm{C}$ ambient temperature
A Number of switching operations (thousands)

## Mini relay 24 V , change-over contact with holder



Rated switching current (A) at $80^{\circ} \mathrm{C}$ ambient temperature
A Number of switching operations (thousands)

Mini relay 24 V, make contact without holder



| 20 | 150 | 10 | 100 | 16 | 100 | 10 | 100 | 16 | 135 | 5 | 135 | B1 | W2 | 305 | 1200 | 4RD 007 903-001 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |



| 20 | 150 | 10 | 100 | 16 | 100 | 10 | 100 | 16 | 135 | 5 | 135 | B1 | W2 | 305 | - | 4RD 007 903-021 <br> with parallel diode |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |





| 20 | 100 | 10 | 100 | 16 | 100 | 8 | 100 | 15 | 135 | 5 | 135 | B1 | W2 | 350 | 1200 | 4RD 933 332-261 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |

Rated switching current (A) at $80^{\circ} \mathrm{C}$ ambient temperature
A Number of switching operations (thousands)


Micro relay 12 V , make contact without holder / change-over contact without holder





| 20 | 100 | - | - | 20 | 100 | - | - | 20 | 100 | - | - | C3 | L1 | $2 \times 75$ | - | 4RC 933 364-027 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Bi-stable |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |



| 20 | 150 | 10 | 150 | 11 | 100 | 11 | 100 | 20 | 100 | 10 | 100 | $\mathbf{C 1}$ | W2 | 92 | 470 | 4RD 007 814-011 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |



| 35 | 100 | 20 | 100 | 30 | 100 | 10 | 100 | 30 | 100 | 10 | 100 | $\mathbf{C 1}$ | W2 | 140 | 1000 | 4RD 933 319-007 <br> with locating lugs |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |

Rated switching current (A) at $80^{\circ} \mathrm{C}$ ambient temperature
A Number of switching operations (thousands)

Micro relay 24V, change-over contact without holder


Rated switching current $(\mathrm{A})$ at $80^{\circ} \mathrm{C}$ ambient temperature
A Number of switching operations (thousands)

High-power relay 12V, make contact with holder/without holder


Rated switching current (A) at $80^{\circ} \mathrm{C}$ ambient temperature
A Number of switching operations (thousands)

High-power relay 24V, make contact with holder/without holder
Product photo

## Battery disconnect relay and solid state relay 12V, make contact



| 22 | 1000 | - | - | 22 | 1000 | - | - | 22 | 1000 | - | - | B | SSR1 | - | - | 4RA 007 865-031 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |

Rated switching current $(\mathrm{A})$ at $80^{\circ} \mathrm{C}$ ambient temperature
A Number of switching operations (thousands)

## Summary of battery disconnect and solid state relays



## Battery disconnect relay

$\rightarrow$ Disconnects the vehicle electric system from the battery, as a component of vehicle electric system control units and prefuse devices
$\rightarrow$ Battery charge is maintained by avoiding quiescent current: large vehicle electric system parts are switched off during longer periods of vehicle standstill
$\rightarrow$ Voltage to the vehicle electric system or its parts is interrupted for maintenance work
$\rightarrow$ Safety switch-off in the event of an accident or cable damage to avoid fire hazard

## Advantages:

$\rightarrow$ Mechanically bi-stable switching unit:
Impulse at the closing coil closes the contacts, these are stopped mechanically, impulse at the opening coil opens the contacts
$\rightarrow$ Contact bridge double breaking
$\rightarrow$ All load circuit components with large cross-section (>30 mm²) for high continuous current carrying capacity
$\rightarrow$ Coil terminal:
2-pole or 4-pole AMP connector


## Solid state relay

$\rightarrow$ Semi-conductor relays, designed for resistive, lamp and inductive loads
$\rightarrow$ Pulse width modulation (PWM) makes controlled power regulation of loads (up to 1 kHz ) possible
$\rightarrow$ Maximum switching safety, particularly suitable for all safetyrelated switching functions
$\rightarrow$ In terms of design size and plug matrix, compatible with conventional ISO mini relays (standardised dimensions according to ISO 7588-1)
$\rightarrow$ Silent switching e.g. in the passenger compartment
$\rightarrow$ Resistant to short-circuit and excess load
$\rightarrow$ Resistant to reverse polarity
$\rightarrow$ Impact and vibration-resistant
$\rightarrow$ Sealed and waterproof
$\rightarrow$ Overheating protection
$\rightarrow$ Low quiescent current

The solid state relay is a modern semi-conductor switch and makes switching possible without moving parts. It can be connected via standardised pin bases.

With this development, HELLA is doing justice to the increasing trend of controlling loads (e.g. fan motors, glow plugs, headlights and heaters) using power regulation. The increased switching frequency makes continual setting by means of pulse width modulation (PWM) possible e.g. for daytime running lights.

The silent semi-conductor relay is particularly attractive for use inside vehicles. In addition, the wear and bounce-free switching means it can be used for applications with a high number of switching processes e.g. ABS or air-conditioning compressor clutch or vacuum pump for brake booster support in hybrid vehicles made by leading OEMs.

## Technical data of the relays - Overview

| Mini relays$12 \mathrm{~V}$ |  | Mini relays |  | Power mini relay |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 24 V |  | 12 V | 24 V |
| $\begin{aligned} & \text { 4RA } 007 \text { 791-... } \\ & \text { 4RD } 007 \text { 794-... } \end{aligned}$ | $\begin{aligned} & \text { 4R. } 933332-\ldots \\ & \text { 4RA } 933791-\ldots \\ & \text { 4R. } 965400-\ldots \\ & \text { 4RA } 003530-\ldots \end{aligned}$ | 4RA 007 957-.. 4RD 007 903-. 4RA 003 530- | 4R. 933 332-. 4RA 933 791-.. 4RA 965 400-.. | 4RA 007 793-... | 4RA 933 321-... |


| General specifications |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Test voltage | 13.5 V | 13.5 V | 27 V | 27 V | 13.5 V | 27 V |
| Test temperature | $+23^{\circ} \mathrm{C} \pm 5^{\circ} \mathrm{C}$ | $+23^{\circ} \mathrm{C} \pm 5^{\circ} \mathrm{C}$ | $+23^{\circ} \mathrm{C} \pm 5^{\circ} \mathrm{C}$ | $+23^{\circ} \mathrm{C} \pm 5^{\circ} \mathrm{C}$ | $+23^{\circ} \mathrm{C} \pm 5^{\circ} \mathrm{C}$ | $+23^{\circ} \mathrm{C} \pm 5^{\circ} \mathrm{C}$ |
| Permissible ambient temperature | $-40^{\circ} \mathrm{C} \ldots+125^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{C} \ldots+85^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{C} \ldots+125^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{C} \ldots+85^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{C} \ldots+125^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{C} \ldots+125^{\circ} \mathrm{C}$ |
| Storage temperature | $-40^{\circ} \mathrm{C} \ldots+130^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{C} \ldots+125^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{C} \ldots+130^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{C} \ldots+125^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{C} \ldots+130^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{C} \ldots+125^{\circ} \mathrm{C}$ |
| Flat plug (according to ISO 8092) |  |  |  |  |  |  |
| 30 | $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ | $9.5 \times 1.2 \mathrm{~mm}$ | $9.5 \times 1.2 \mathrm{~mm}$ |
| 85 | $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ |
| 86 | $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ |
| 87 | $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ | $9.5 \times 1.2 \mathrm{~mm}$ | $9.5 \times 1.2 \mathrm{~mm}$ |
| 87a | $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ | - | - |


| Coil specifications |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Rated voltage | 12 V | 12 V | 24 V | 24 V | 12 V | 24 V |
| Operating voltage range at permissible ambient temperature | $8 \mathrm{~V} . . .16 \mathrm{~V}$ | $8 \mathrm{~V} . . .16 \mathrm{~V}$ | 16 V ... 30 V | 16 V ... 30 V | $8 \mathrm{~V} . . .16 \mathrm{~V}$ | 16 V ... 30 V |
| Pick-up voltage at test temperature | <8V | <8V | $<17 \mathrm{~V}$ | $<15.6 \mathrm{~V}$ | $<8 \mathrm{~V}$ | < 14.4 V |
| Drop-out voltage at test temperature | $<1 \mathrm{~V}$ | <1V | $>3.5 \mathrm{~V}$ | $>3.5 \mathrm{~V}$ | $>1.3 \mathrm{~V}$ | $<2.4 \mathrm{~V}$ |
| Coil resistance at test temperature without parallel component | $\begin{gathered} 85 / 1000 \mathrm{hm} \\ \pm 10 \% \end{gathered}$ | $\begin{gathered} 85 / 90 \text { Ohm } \\ \pm 10 \% \end{gathered}$ | $\begin{gathered} 305 / 3150 \mathrm{hm} \\ \pm 10 \% \end{gathered}$ | $\begin{gathered} 350 / 360 \text { Ohm } \\ \pm 10 \% \end{gathered}$ | $\begin{gathered} 100 \text { Ohm } \\ \pm 10 \% \end{gathered}$ | $\begin{gathered} 100 \text { Ohm } \\ \pm 10 \% \end{gathered}$ |
| Response time | $<10 \mathrm{~ms}$ | $<10 \mathrm{~ms}$ | $<10 \mathrm{~ms}$ | $<10 \mathrm{~ms}$ | $<10 \mathrm{~ms}$ | $<10 \mathrm{~ms}$ |
| Drop-out time | $<10 \mathrm{~ms}$ | $<10 \mathrm{~ms}$ | $<10 \mathrm{~ms}$ | $<10 \mathrm{~ms}$ | $<10 \mathrm{~ms}$ | $<7 \mathrm{~ms}$ |
| Insulation resistance Coil circuit/load circuit | > 100 MOhm | > 100 MOhm | > 100 MOhm | > 100 MOhm | > 100 MOhm | > 100 MOhm |
| Breakdown strength Coil circuit/load circuit | > 1000 VDC | > 1000 VDC | > 1000 VDC | > 1000 VDC | > 1000 VDC | > 500 VDC |

Contact details

Contact voltage drop-out at test voltage ...

| $\ldots$ Make contact in showroom condition | $<10 \mathrm{mV} / \mathrm{A}$ | $<10 \mathrm{mV} / \mathrm{A}$ | $<10 \mathrm{mV} / \mathrm{A}$ | $<10 \mathrm{mV} / \mathrm{A}$ | $<5 \mathrm{mV} / \mathrm{A}$ | $<5 \mathrm{mV} / \mathrm{A}$ |  |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| ... in new state normally closed contact | $<10 \mathrm{mV} / \mathrm{A}$ | $<15 \mathrm{mV} / \mathrm{A}$ | $<10 \mathrm{mV} / \mathrm{A}$ | $<15 \mathrm{mV} / \mathrm{A}$ | - | - |  |
| ... after service life test normally open contact | $<10 \mathrm{mV} / \mathrm{A}$ | $<15 \mathrm{mV} / \mathrm{A}$ | $<10 \mathrm{mV} / \mathrm{A}$ | $<15 \mathrm{mV} / \mathrm{A}$ | $<10 \mathrm{mV} / \mathrm{A}$ | $<25 \mathrm{mV} / \mathrm{A}$ |  |
| ... after service life test normally closed contact | $<10 \mathrm{mV} / \mathrm{A}$ | $<20 \mathrm{mV} / \mathrm{A}$ | $<15 \mathrm{mV} / \mathrm{A}$ | $<20 \mathrm{mV} / \mathrm{A}$ | - | - | - |
| Residual current | $1 \mathrm{~A} / 6 \mathrm{~V}$ | $1 \mathrm{~A} / 6 \mathrm{~V}$ | $1 \mathrm{~A} / 6 \mathrm{~V}$ | $1 \mathrm{~A} / 6 \mathrm{~V}$ | $1 \mathrm{~A} / 6 \mathrm{~V}$ | $1 \mathrm{~A} / 6 \mathrm{~V}$ |  |
| Mechanical design life | $10^{7}$ | $10^{7}$ | $10^{7}$ | $10^{7}$ | $10^{7}$ | $10^{7}$ |  |


| High-power relay |  | Micro relay |  |  | Solid state relay |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 12 V | 24 V | 12 V |  | 24 V | 12 V |
| 4RA 003 437-... | 4RA 003 437-... | 4RA 007 813-. 4RD 007 814-. 4RD 933 319-.. | 4RC 933 364-... | 4RD 933 319-... | $\begin{aligned} & \text { 4RA } 007 \text { 865-... } \\ & \text { 4RA } 931 \text { 773-.. } \end{aligned}$ |

Battery disconnect relay
12 V
4RC 011 152-..

| 13.5 V | 27 V | 13.5 V | 13.5 V | 27 V |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $+23^{\circ} \mathrm{C} \pm 5^{\circ} \mathrm{C}$ | $+23^{\circ} \mathrm{C} \pm 5^{\circ} \mathrm{C}$ | $+23^{\circ} \mathrm{C} \pm 5^{\circ} \mathrm{C}$ | $+23^{\circ} \mathrm{C} \pm 5^{\circ} \mathrm{C}$ | $+23^{\circ} \mathrm{C} \pm 5^{\circ} \mathrm{C}$ |  |
| $-40^{\circ} \mathrm{C} \ldots+85^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{C} \ldots+85^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{C} \ldots+125^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{C} \ldots+105^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{C} \ldots+125^{\circ} \mathrm{C}$ | 13.5 V |
| $-40^{\circ} \mathrm{C} \ldots+125^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{C} \ldots+125^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{C} \ldots+130^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{C} \ldots+125^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{C} \ldots+85^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{C} \ldots+125^{\circ} \mathrm{C}$ |
| ${ }^{\circ} \mathrm{C}$ |  |  |  |  |  |


| $9.5 \times 1.2 \mathrm{~mm}$ | $9.5 \times 1.2 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ | $4.8 \times 0.8 \mathrm{~mm}$ | $4.8 \times 0.8 \mathrm{~mm}$ | $4.8 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ |
| $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ | $4.8 \times 0.8 \mathrm{~mm}$ | $4.8 \times 0.8 \mathrm{~mm}$ | $4.8 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ |
| $9.5 \times 1.2 \mathrm{~mm}$ | $9.5 \times 1.2 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ | $6.3 \times 0.8 \mathrm{~mm}$ |
| - | - | $4.8 \times 0.8 \mathrm{~mm}$ | $4.8 \times 0.8 \mathrm{~mm}$ | $4.8 \times 0.8 \mathrm{~mm}$ | - |

2-pole/4-pole AMP, M8/M10 screw bolts

| 12 V | 24 V | 12 V | 12 V | 24 V | 12 V | 12 V |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 8V ... 16 V | $16 \mathrm{~V} \ldots 30 \mathrm{~V}$ | 8V ... 16 V | 8V ... 16 V | $16 \mathrm{~V} . .30 \mathrm{~V}$ | $8 \mathrm{~V} \ldots 16 \mathrm{~V}$ | 8V ... 16 V |
| $<7.5 \mathrm{~V}$ | $<17 \mathrm{~V}$ | < 8 V | $<6 \mathrm{~V}$ | < 14.4 V | $<9 \mathrm{~V}$ | $<6.5 \mathrm{~V}$ |
| < 1 V | $>5 \mathrm{~V}$ | < 1 V | - | $<2.4 \mathrm{~V}$ | < 12.5 V | $>3 \mathrm{~V}$ |
| $\begin{aligned} & 85 \text { Ohm } \\ & \pm 10 \% \end{aligned}$ | $\begin{gathered} 310 \text { Ohm } \\ \pm 10 \% \end{gathered}$ | $\begin{gathered} 92 / 140 \text { Ohm } \\ \pm 10 \% \end{gathered}$ | $\begin{gathered} 2 \times 750 \mathrm{hm} \\ \pm 10 \% \end{gathered}$ | $\begin{gathered} 360 \text { Ohm } \\ \pm 10 \% \end{gathered}$ | - | $\begin{gathered} 1 \times 2.34 / 2 \times 4.3 \\ \pm 10 \% \end{gathered}$ |
| $<10 \mathrm{~ms}$ | $<10 \mathrm{~ms}$ | $<10 \mathrm{~ms}$ | $<5 \mathrm{~ms}$ | $<10 \mathrm{~ms}$ | < $150 \mu \mathrm{~s}$ | $<20 \mathrm{~ms}$ |
| $<10 \mathrm{~ms}$ | $<10 \mathrm{~ms}$ | $<10 \mathrm{~ms}$ | $<5 \mathrm{~ms}$ | $<10 \mathrm{~ms}$ | $<75 \mu s$ | $<20 \mathrm{~ms}$ |
| > 100 MOhm | > 100 MOhm | > 100 MOhm | > 100 MOhm | > 100 MOhm | - | > 100 MOhm |
| > 1000 VDC | > 1000 VDC | > $500 \mathrm{VDC} / \mathrm{VAC}$ | > 800 VDC | > 500 VAC | - | > 500 VAC |


| $<3 \mathrm{mV} / \mathrm{A}$ | $<3 \mathrm{mV} / \mathrm{A}$ | < $10 \mathrm{mV} / \mathrm{A}$ | $<5 \mathrm{mV} / \mathrm{A}$ | $<10 \mathrm{mV} / \mathrm{A}$ | - | $<2.5 \mathrm{mV} / \mathrm{A}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| - | - | < $10 \mathrm{mV} / \mathrm{A}$ | - | $<10 \mathrm{mV} / \mathrm{A}$ | - | - |
| $<10 \mathrm{mV} / \mathrm{A}$ | $<10 \mathrm{mV} / \mathrm{A}$ | $<25 \mathrm{mV} / \mathrm{A}$ | $<10 \mathrm{mV} / \mathrm{A}$ | $<25 \mathrm{mV} / \mathrm{A}$ | - | $<2.5 \mathrm{mV} / \mathrm{A}$ |
| - | - | < $25 \mathrm{mV} / \mathrm{A}$ | - | $<25 \mathrm{mV} / \mathrm{A}$ | - | - |
| $1 \mathrm{~A} / 6 \mathrm{~V}$ | $1 \mathrm{~A} / 6 \mathrm{~V}$ | $1 \mathrm{~A} / 6 \mathrm{~V}$ | $1 \mathrm{~A} / 6 \mathrm{~V}$ | $1 \mathrm{~A} / 6 \mathrm{~V}$ | $1 \mathrm{~A} / 6 \mathrm{~V}$ | $1 \mathrm{~A} / 6 \mathrm{~V}$ |
| $10^{7}$ | $10^{7}$ | $10^{7}$ | $10^{7}$ | $10^{7}$ | - | $2 \times 10^{5}$ |

## Climatic and mechanical tests

| Vibration test |
| :--- |
| DIN EN 600 68-2-6; test: Fc (sinusoidal); |
| $20-200 \mathrm{~Hz}, 5 \mathrm{~g}, 6 \mathrm{~h}$ per axis |
|  |

## Shock test

DIN EN 600 68-2-27; test: Ea (semi-sinusoidal); max. $50 \mathrm{~g}, 11 \mathrm{~ms}, 1,000$ shocks per direction

## Corrosion test

DIN EN 600 68-2-42; test: Kc ;
$10 \pm 2 \mathrm{~cm}^{3} / \mathrm{m}^{3} \mathrm{SO}_{2},+25^{\circ} \mathrm{C}, 75 \%$ rel. hum., 10 d

## Damp/heat test, cyclic

DIN EN 600 68-2-30, test: Db, variant 1;
Upper temperature: $+55^{\circ} \mathrm{C}$, min. $90 \%$ rel. hum., 6 cycles

## Damp/heat test, constant

DIN EN 600 68-2-78, test: Cab;
Upper temperature: $+55^{\circ} \mathrm{C}, 93 \%$ rel. hum., 56 d

## Temperature cycle test

DIN EN ISO 600 68-2-14, test; Nb;
$-40^{\circ} \mathrm{C} /+85^{\circ} \mathrm{C}\left(5^{\circ} \mathrm{C}\right.$ per minute), 10 cycles

## Condensation-water test

DIN EN ISO 6988;
$+40^{\circ} \mathrm{C}, 0.2 \mathrm{dm}^{3} \mathrm{SO}_{2}, 6$ cycles ( 24 h cycle ),
Storage: 8 h per cycle

## Protection class

IP54 according to ISO 20653


## Explanation and uses

Key components of a flasher unit


## Legend

(1) Blade terminal made of E -Cu with tin-plated surface
(2) Base plate
(3) Power transistor
(4) Capacitor
(5) IC module
(6) Measuring resistor for flasher current

## Functional principle

$\rightarrow$ In terms of circuitry, every flasher unit is an "astable multivibrator". Its role is to operate blinker lights at the statutory frequency of $1.5+/-0.5 \mathrm{~Hz}$ or $90+/-30 \mathrm{rpm}$. This value applies to both directional and hazard warning lights.
$\rightarrow$ Each flasher unit is assigned a separate output load or a permissible number of flashing indicator lights. This specific load case variant may not be exceeded or undercut, as otherwise the failure control will fail to work correctly. Some typical load cases which are supported are shown below:

| Scenario | Direction flashing | Hazard warning flashing | Pictogram |
| :---: | :---: | :---: | :---: |
| Towcar only | $2 \times 21 \mathrm{~W}$ | $4 \times 21$ W | 2x21w |
|  |  |  | $4 \times 2 \times 1 \mathrm{w}$ |
|  | $2 \times 21 \mathrm{~W}+0 \ldots 5 \mathrm{~W}$ | $4 \times 21 W+2 \times 5 W$ | [2x21w $+5 w$ |
|  |  |  | S $4 \times 216$ |
| Towcar + 1 trailer | $2+1 \times 21 \mathrm{~W}$ | $6 \times 21 \mathrm{~W}$ | $2+1 \times 216$ |
|  |  |  | $\sqrt{6 \times 21 \mathrm{w}} \text { fob }$ |
|  | $2+1 \times 21 \mathrm{~W}+0 \ldots 5 \mathrm{~W}$ | $6 \times 21 \mathrm{~W}+2 \times 5 \mathrm{~W}$ |  |
|  |  |  |  |
|  | $3+1 \times 21 \mathrm{~W}$ | $8 \times 21$ W | $4-1+1 \times 21 w]$ |
|  |  |  | $\sqrt{8 \times 2, w}\}[ \}$ |
|  | $3+1 \times 27 \mathrm{~W}(32 \mathrm{CP})+3 \mathrm{~W}$ (SAE) | $8 \times 27 \mathrm{~W}(32 \mathrm{CP})+2 \times 3 \mathrm{~W}$ (SAE) | - |
|  | $4+1 \times 21 \mathrm{~W}$ | $10 \times 21 \mathrm{~W}$ | $\square \square_{4+1 \times 210}^{-a}$ |
|  |  |  | $C_{10 \times 210}^{1020} 5$ |
| Towcar + 2 trailers | $2+1+1 \times 21 \mathrm{~W}$ | $8 \times 21$ W |  |
|  |  |  | $\text { Exaim } \sqrt[s]{5}$ |

In addition to the load cases above, there are other use cases which do not feature failure control. These variants can be found in the tabular overview from page 38 on.
$\rightarrow$ The failure of an indicator light must be clearly displayed to the driver. The law permits failure control by doubling the flashing frequency (E-control) or the indicator control lamp remaining off (P-control). The failure control applies to motor vehicles and all trailers.
$\rightarrow$ Segmentation into different current and control circuits is typical of flashing circuits. We distinguish between:

- Single-circuit flasher units
- Dual-circuit flasher units
- Three-circuit flasher units
- Pulse generators
$\rightarrow$ In addition to the flasher circuits listed above, HELLA also supplies pulse generators. In principle, these are flasher units without failure control. In contrast to the above types, pulse generators can be operated with small loads (e.g. 10 W).



## Rated voltage

$\rightarrow 6 \mathrm{~V}$ : for motorbikes etc.
$\rightarrow 12 \mathrm{~V}$ : for passenger cars, agricultural and construction machinery etc.
$\rightarrow 24 \mathrm{~V}$ : for commercial vehicles, buses, municipal vehicles etc.


## Rated load, rated switching current <br> (depending on load case)

$\rightarrow$ The number of connected flashing indicator lamps must not exceed the use cases/rated loads indicated for the respective flasher units
$\rightarrow$ Special-purpose variants available for LED lights


## Contacts and connector configurations

| Single-circuit flasher unit |  |  | Dual-circuit flasher unit |  |
| :--- | :--- | :--- | :--- | :---: |
| C | Towcar failure control lamp | L | Indicator, left (input) |  |
| C2 | 1st trailer failure control lamp | R | Indicator, right (input) |  |
| C3 | 2nd trailer failure control lamp | LL | Towcar indicator, left |  |
| 31 | Ground | RL | Towcar indicator, right |  |
| 49 | Input | C | Towcar failure control lamp |  |
| 49a | Output | C2 | 1st trailer failure control lamp |  |
|  |  | 31 | Ground |  |
|  |  | 49 | Input |  |
|  |  | $49 a$ | Output |  |
|  |  | $54 L$ | Trailer indicator, left |  |
|  |  | $54 R$ | Trailer indicator, right |  |


| Three-circuit flasher unit |  |
| :--- | :--- |
| L | Indicator, left (input) |
| R | Indicator, right (input) |
| LLH | Towcar indicator, |
|  | left rear |
| LLV | Towcar indicator, |
|  | left front |
| RLH | Towcar indicator, |
|  | right rear |
| RLV | Towcar indicator, |
|  | right front |
| C | Towcar failure control lamp |
| C2 | 1st trailer failure control lamp |
| C3 | 2nd trailer failure control lamp |
| 31 | Ground |
| 49 | Input |
| 49a | Output |
| 54L | Trailer indicator, left |
| 54R | Trailer indicator, right |

## Test circuits

## The single-circuit test circuit

Single-circuit units are used in load cases (per 21 W bulb) $2 x, 4 x, 5 x, 2+1,3+1,2+1+1$ for passenger cars, light commercial vehicles and tow vehicles. It is not possible to distinguish between the failure of a lamp on the towcar or on the trailer, as there is only one measuring resistor for the load current.

## The dual-circuit test circuit

Dual-circuit units (separate test circuits for trailer and towcar) are typical in large commercial vehicles and help to minimise power losses caused by long cables and numerous connectors


| Load case variant |  | Control types: |
| :--- | :--- | :--- |
| $\frac{2+1(6) \times 21 \mathrm{~W} 12 / 24 \mathrm{~V}}{3+1(8) \times 21 \mathrm{~W} 12 / 24 \mathrm{~V}}$ | $\frac{\text { Towcar }}{\text { E, P }}$ | $\frac{1 \text { st trailer }}{P}$ |

## The three-circuit test circuit

Three-circuit units (separate test circuits for front and rear indicators of the towcar and of the trailer) are useful for commercial vehicles and buses and help to minimise power losses caused by long cables and numerous connectors.

Due to the complexity of wiring, they are less common.


Flasher unit 6V, 4-pole and 12V, 3-pole


[^1]C = Towcar
C2 $=1$ st trailer
C3 $=2$ nd trailer

Flasher unit 12V, 3-pole


[^2]C = Towcar
C2 $=1$ st trailer
C3 $=$ 2nd trailer

Flasher unit 12V, 4-pole


[^3]Flasher unit 12V, 5-pole/6-pole


[^4]Flasher unit 12V, 6-pole/7-pole

| Product photo | Load case/rated power |  |  |  | Failure control |  |  |  |  |  |  | Part number |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Direction flashing | warning flashing |  |  | C | C2 | C3 |  |  |  | $\begin{aligned} & \stackrel{\grave{\rightharpoonup}}{\mathbf{0}} \\ & \text { 모 } \end{aligned}$ |  |
| (14i) ( $\epsilon$ вuwxerere cencerian | $\begin{gathered} 2+1 \\ +1 \times 21 \mathrm{~W} \end{gathered}$ | $8 \times 21$ W | $90 \pm 15$ | $50 \pm 5$ | E | P | P | BG7 | 9 to 16 | -40 to +85 | Yes | 4DN 008 768-031 <br> Holder angled at $90^{\circ}$ |
|  | $\begin{gathered} 2+1 \\ +1 \times 21 \mathrm{~W} \end{gathered}$ | $8 \times 21$ W | $90 \pm 15$ | $50 \pm 5$ | E | P | P | BG7 | 9 to 16 | -40 to +85 | Yes | 4DN 008 768-041 <br> Holder angled at $90^{\circ}$, with vibration damper |
|  | $\begin{gathered} 2+1 \\ +1 \times 18 \mathrm{~W} \end{gathered}$ | $8 \times 18 \mathrm{~W}$ | $90 \pm 15$ | $50 \pm 5$ | E | P | P | BG7 | 9 to 16 | -40 to +85 | Yes | 4DN 008 768-051 <br> Holder angled at $90^{\circ}$, with vibration damper |
|  | $\begin{gathered} 2+1 \\ +1 \times 21 \mathrm{~W} \end{gathered}$ | $8 \times 21$ W | $90 \pm 30$ | $52.5 \pm 22.5$ | P | P | P | BG7 | $\begin{gathered} 10.8 \text { to } \\ 15 \end{gathered}$ | -40 to +85 | Yes | 4DN 996 173-017 |
|  | $\begin{gathered} 2 \times 21 \mathrm{~W} \\ +0 \text { to } 5 \mathrm{~W} \end{gathered}$ | $\begin{gathered} 4 \times 21 \mathrm{~W} \\ +2 \times 5 \mathrm{~W} \end{gathered}$ | $87.5 \pm 17.5$ | $52.5 \pm 7.5$ | E | - | - | BG10 | 9 to 16 | -40 to +85 | Included | 4DB 006 716-041 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |

* at room temperature and test voltage

C = Towcar
C2 $=1$ st trailer
C3 $=$ 2nd trailer

Flasher unit 24V, 3-pole/4-pole


[^5]C = Towcar
C2 $=1$ st trailer
C3 $=$ 2nd trailer

Flasher unit 24V, 4-pole/5-pole


[^6]Flasher unit 24V, 6-pole/7-pole


[^7]C = Towcar
C2 $=1$ st trailer
C3 $=2$ nd trailer

Flasher unit 24 V , 11-pole and 12/24 V, 6-pole


* at room temperature and test voltage

C = Towcar
C2 $=1$ st trailer
C3 $=2$ nd trailer

LED flasher unit 12/24V, 3-pole; 12V, 4-pole/5-pole and 24V, 4-pole


[^8]C = Towcar
C2 $=1$ st trailer
$\mathrm{C} 3=2$ nd trailer

## Overview of flasher unit technical data

GENERAL AND ELECTRICAL DATA

| Rated voltage |  |
| :--- | :--- |
| Test voltage |  |
| Test temperature |  |

## Legal regulations for flasher units

HELLA flasher units comply with national and international regulations:
$\rightarrow$ StVZO Article 54 direction indicators
$\rightarrow$ ECE guideline 48 lighting devices
$\rightarrow$ EC Directive 76/756 lighting devices
$\rightarrow$ US Federal Standard FMV88 108 lighting devices
$\rightarrow$ SAE J590 turn signal flashers
$\rightarrow$ SAE J945 vehicle hazard warning signal flashers
$\rightarrow$ EC Directive 72/245 radio interference

## LED indicators and failure control from HELLA

## Legal requirement in all ECE states

In the case of vehicles approved for use on public roads, the indicators must be monitored: the failure of an indicator must be shown optically or acoustically in the vehicle. This applies to all ECE states in which regulation ECE R 48 is in effect. This means possible indicator failure must be monitored by the vehicle. Manufacturers use different control procedures for this.

The failure controls currently in use cannot detect simple LED lights and indicate a fault. Many HELLA LED indicators have integrated failure control electronics. The indicators are selfmonitoring. When functioning correctly, they create a pulse according to ISO 13207-1 which can be evaluated by the vehicle electronics. If the available vehicle electronics cannot evaluate the pulse themselves, HELLA provides various solutions for evaluating this pulse, shown below.

As soon as one single LED fails, the light can be considered faulty, the impulse is not generated. In this case, for instance, the ballast switches off the bulb simulation and the flasher unit reports the error to the driver.

Safe conversion to LED indicators using HELLA electronics according to ISO 13207-1
As indicators must be checked by law, we recommend operating the lights only in conjunction with a failure control according to ISO 13207-1.

For LED indicators with a control pulse, HELLA offers electronic ballasts which make it possible to display indicator failure for various vehicle assemblies and modifications. This is necessary if the vehicle manufacturer does not guarantee indicator bulb failure control via the vehicle electric system.

There are three different ballasts and several different LED indicators available:

As a new solution, HELLA recommends detecting the electrical pulse directly in the vehicle manufacturer's vehicle electric system. It is merely necessary to integrate the check according to ISO 13207-1. This obviates the need for interim solutions via the indicator control units.

## LED light failure control and correct electrical connection

Operation of the LED lamp with alternating voltage or clocked direct voltage is not permitted. The individual light functions may only be operated with a vehicle fuse of max. 3 A .

Due to the low watt output of LED lights, which are distinctly different from a bulb version, problems can arise in bulb failure control when operating traction vehicles. As checking of the indicators is required by law, we recommend operating the light only in conjunction with the indicator control unit, HELLA part no. 5DS 009 552-xxx.


LED indicator control unit


LED flasher unit


Simulation device for cold checking


Vehicle electric system check according to ISO 13207-1

## The right solution for your vehicle electronics



UNIVERSAL SOLUTION
for 24 V vehicle electric systems

ISO 13207-1 SOLUTION
for 24 V vehicle electric systems


## Solution 1:

Replace the existing indicator unit with an LED indicator unit from HELLA with an ISO pin base

One flasher unit per vehicle required. Any possible combination of bulbs and HELLA LED direction indicators is permitted: from a full package with bulbs through mixed versions to a full package with LED lights. Bulbs or HELLA LED direction indicators are also permitted on trailers.

## Solution 2:

Through simulation unit for cold check


One simulation device is required per LED light.

## Solution 3:

By LED indicator control unit

Two LED direction indicators can be monitored per vehicle using one simulation device.
(Only one simulation device per vehicle can be used.)


## Solution 3:

By LED indicator control unit

## Solution 4:

By monitoring in compliance with ISO 13207-1 in the vehicle manufacturer's vehicle electric system.


Solution 4:
Light control unit with integrated check of the failure pulse according to ISO 13207-1

| 24 V |  |
| :---: | :---: |
| Operating voltage | 18-32 V |
| Reverse-polarity protection voltage | -28V |
| On-board voltage input Flasher unit left / right | 24 V |
| Operating temperature | -40 to $+50^{\circ} \mathrm{C}$ |
| Extended operating temperature* | $-40^{\circ} \mathrm{C}$ to $80^{\circ} \mathrm{C}$ |
| Storage temperature | $-40^{\circ} \mathrm{C}$ to $90^{\circ} \mathrm{C}$ |
| With blade terminal sleeves | 5DS 009 552-011 |
| For EasyConn connectors | 5DS 009 552-001 |

[^9]In future, vehicle manufacturers' light control units will be able to check the failure pulse in a standardised and unified manner according to ISO 13207-1.

Interim solutions 1 to 3 are therefore unnecessary, as communication takes place directly with the indicators. HELLA recommends this solution.

Since not every vehicle currently has its own vehicle electric system, this solution must be integrated

Solution 3:
Indicator control unit
Universal solution




2BA 959 822-601


2BA 344.200-...


2BA 343 390-...


## Explanation and uses

Key components of a wash/wipe interval control unit


## Legend

(1) Blade terminal made of E-Cu with tin-plated surface
(2) Base plate
(3) Capacitor
(4) PCB relay

5 SMD components (resistors, diodes etc.)


## Functional principle

The wash/wipe interval control unit essentially comprises a pulse generator with a fixed or variable pulse/pause ratio. Every pulse with which the wipe/wash motor is controlled via a relay causes a one-off back-and-forth movement of the windshield wipers. Depending on the design, the length of the wipe pause is 4 s to X s.

The WWI control unit comprises the following:
$\rightarrow$ PCB with electronic components, blade terminals and a PCB relay
$\rightarrow$ Synthetic material housing, sometimes with holder

Similarly to flasher units, the timer is designed as an astable multivibrator in the wipe/wash interval control unit. A failure control stage as required by the flasher system is not needed for the WWI control unit.

HELLA also supplies headlight washer systems which clean the headlights using a spray of high-pressure water. Depending on the variant, the length of the spray varies between 0.4 s and 0.8 s .


## Rated voltage

$\rightarrow 12 \mathrm{~V}$ : for passenger cars, agricultural and construction machinery etc.
$\rightarrow 24 \mathrm{~V}$ : for commercial vehicles, buses, municipal vehicles etc.


## Rated load, rated switching current

$\rightarrow$ 3.5 A to 10 A , depending on vehicle type


## Contacts and connector configurations

## Wash/wipe interval control units

I Intermittent wiping (input)
S, 53 M Wiper motor field winding (output)
T, 86 Wash button (input)
15 Battery +, switched (input)
31 Ground
31b,53S Wiper motor cam switch/ park position/limit switch (input)

S
Headlight cleaning system control unit
P Water pump (output)
$\mathbf{S} \quad$ Actuating switch (input)
Load current +, terminal 15 (input)
Ground
Light (input)

## Wash/wipe interval control units 12 V



| $4 \pm 1$ | 1 | $5 \pm 1$ | 10 | - | 1 | 9 to 16 | -30 to +70 | Yes | 5WG 002 450-111 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |



| $4 \pm 1$ | 1 | $5 \pm 1$ | 3.5 | - | 1 | 9 to 16 | -40 to +85 | Yes | 5WG 002 450-311 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |



| $6 \pm 1$ | 1 | $6 \pm 1$ | 5 | - | BG8 | 11 to 16 | -30 to +85 | No | 5WG 003 620-081 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
|  |  |  |  |  |  |  |  |  |  |
| $3.9 \pm 1$ | 0.8 to 0.4 | $6.5 \pm 1.5$ | 20 | 10 | 11 | 10 to 15 | -20 to +60 | No | 5WG 996 165-001 |

Release delay, wipe/wash operation
$\square$ Turn-on delay, intermittent operation
$\diamond$ Pause time, intermittent operation

Wash/wipe interval control units 24 V


Headlight cleaning system 12V/24V


| $0.8 \pm 0.04$ | SW | 12 | 9 to 15 | -40 to +90 | 5WD 005 674-131 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $0.6 \pm 0.06$ | SW | 12 | 9 to 15 | -40 to +90 | 5WD 005 674-151 |
|  |  |  |  |  |  |



| $0.43 \pm 0.02$ | SW | 24 | 18 to 30 | -40 to +90 | 5WD 003 547-071 |
| :--- | :---: | :---: | :---: | :---: | :---: |
| $0.8 \pm 0.04$ | SW | 24 | 18 to 30 | -40 to +90 | 5WD 005 674-141 |
|  |  |  |  |  |  |



## Explanation and uses

Key components of a time relay


## Legend

(1) Blade terminal made of E -Cu with tin-plated surface

2 Base plate
(3) Potentiometer (for fine adjustment of delay time)

4 DIP switch (for setting the time base)

5 PCB relay


## Functional principle

A time relay is a monostable flip-flop with connected relay.

The time relay is available in two variants:
$\rightarrow$ Pick-up delay: the monostable flip-flop is activated by applying a voltage to the device input. Depending on the set time, the relay is then switched on with a delay. After deactivating the input, the relay voltage drops immediately.
$\rightarrow$ Drop-off delay: the relay is switched on immediately by applying a voltage to the input of the monovibrator. After deactivating the input, the relay voltage drops after a predetermined time.

HELLA also supplies time relays with neither pick-up nor drop-off delay. In this case, the output is activated or switched on for a specific period of time.

The delay or turn-on time can be adjusted with a DIP switch and fine-tuned with a potentiometer.

If a more powerful relay is used, higher current strengths or different load types - e.g. inductive, capacitive/lamps - can be easily activated.

## Rated voltage

$\rightarrow 12 \mathrm{~V}$ : for passenger cars, agricultural and construction machinery etc.
$\rightarrow 24 \mathrm{~V}$ : for commercial vehicles, buses, municipal vehicles etc.


## Rated load, rated switching current

$\rightarrow$ Up to 20 A , make contact
$\rightarrow$ Up to 10 A , break contact


## Contacts and connector configurations

| HL | Handbrake control (input) |
| :--- | :--- |
| HK | Handbrake contact (input) |
| L, 87 | Load current, make contact (output) |
| N | Emergency-off switch (input) |
| S, 15 | Actuating switch (input) |
| SK | Grounding contact (input) |
| $\mathbf{3 0}$ | Load current + terminal 15 (input) |
| $\mathbf{3 1}$ | Ground |
| $\mathbf{8 7 a}$ | Load current, break contact (output) |

## Clock relays 12 V

| Product photo |
| :--- |
|  |
|  |
|  |
|  |

## Clock relays 24V



| $0.8 \pm 0.2$ | - | - | 5 | 5 | Z5 | 18 to 32 | -40 to +85 | No | 5HE 009 130-001 |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $1.5 \pm 0.5$ | $x$ | - | 3 | - | Z4 | 18 to 32 | -40 to +85 | No |  |
|  |  |  |  |  |  |  |  |  |  |


| $0.9 \pm 0.09$ | x | - | 10 | 5 | Z | 18 to 32 | -40 to +85 | Included | 5HE 996 152-127 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 to 900 | - | x | 20 | 10 | Z | 18 to 32 | -25 to +80 | Included | 5HE 996 152-141 |
| 0 to 900 | X | - | 20 | 10 | z | 18 to 32 | -25 to +80 | Included | 5HE 996 152-161 |
| $5 \pm 0,5$ | - | x | 20 | 10 | z | 18 to 32 | -25 to +80 | Included | 5HE 996 152-177 |

## Overview



| Product photo | Product description | Available accessories | Part number |
| :---: | :---: | :---: | :---: |
|  | Female connector housing, 5-pole | With pre-fitted cable assembly | 8JD 745 801-001 |
|  | Female connector housing, 5-pole | Blade terminal sleeves: 8KW 863 904-003, 8KW 863 904-013 | 8JD 745 801-011 |
|  | Cable sachet housing, 6-pin | Blade terminal sleeves: <br> 8KW 744 819-003, <br> 8KW 701 235-..., <br> 8KW 744 820-003 | 9NH 701 230-001 |
|  | Cable sachet housing, 8-pin | Blade terminal sleeves: 8KW 744 819-003, 8KW 701 235-..., 8KW 744 820-003 | 8JD 008 151-061 |
|  | Cable sachet housing, 9-pin, mountable side by side | Blade terminal sleeves: <br> 8KW 744 819-003, <br> 8KW 701 235-..., <br> 8KW 744 820-003 | 8JA 003 526-001 |
|  | Cable sachet housing, 9-pin, mountable side by side | Blade terminal sleeves: <br> 8KW 744 819-003, <br> 8KW 701 235-..., <br> 8KW 744 820-003, <br> 8KW 744 822-003 | 8JA 183 161-002 |

Circuit diagrams - electromechanical relays


Pin diagrams - electromechanical relays


A 1


B 1


B 2


B 3


BDR 1


BDR 2


C


C 1
$\begin{array}{llll}-85 \\ -87 a & \mid 87 & \mid 30 \\ -86\end{array}$
C 3

| -2 |  |  |
| :--- | :--- | :--- | :--- |
| -6 | 15 | 13 |
| -1 |  |  |

Pin diagrams - flasher units

BG


BG4


BG5


BG9


BG2


BG6


BG10


BG3


BG8


BG12


BG13


Pin diagrams - wash/wipe interval control units
I
11

| $\frac{2}{31}$ | $\frac{8}{86}$ | $\frac{1}{15}$ |
| :--- | :--- | :--- |
| $\frac{S}{31 b}$ | $\frac{1}{15}$ |  |


| 31 | 1 | 86 |
| :--- | :--- | :--- |
| $\bar{y}$ | $\bar{y}$ | $\bar{Z}$ |
| 15 | 31 b | S |

12


Pin diagrams - clock relays

Z


Z1


Z5


Z4


Z2


Pin diagrams - control units for headlight cleaning systems SW


The new HELLA switch configurator


## Q. Coople

HELLA module switch configuration tool
Configure your switches yourself! First, choose between the new waterproof 3100 series (interior and exterior applications) or the 4100 series (interior applications).

You can select any switch functions as well as the operating voltage, combinations of symbols and the corresponding accessories with only a few clicks. They can easily be transferred to a favourites list, printed out or sent as an online request.

Your request will be processed individually with the desired symbol configuration and customer-specific article number on a project-specific basis.

## Rocker switch, 3100 series

The new waterproof series of rocker switches for electrical systems. Meets the requirements of protection class IP 68. The lasered symbols are lit by integrated LEDs.

$\rightarrow$ IP 68 according to test standard IEC EN 60529
$\rightarrow$ Extremely reliable in extreme conditions
$\rightarrow$ Ideal for use in agricultural and construction machinery
$\rightarrow$ Wide range of switching functions $12 / 24 \mathrm{~V}$

- Make contact/change-over contact
- Button/latch
- Disable function
- Hazard light switch
$\rightarrow$ Wide range of standard and customer-specific laser symbols
$\rightarrow$ Up to two LED light sources enable direct symbol illumination
$\rightarrow$ Simple to install, directly in the mounting hole or using a modular mounting frame
$\rightarrow$ Display lights in the same design for safety-related feedback

| TECHNICAL DATA |  |
| :---: | :---: |
| Mounting opening | $21.1 \mathrm{~mm} \times 37.0 \mathrm{~mm}$ |
| Material rocker | PC transparent, painted |
| Base plate material | PBT |
| Connecting contacts | $6.3 \mathrm{~mm} \times 0.8 \mathrm{~mm}$ |
| Coating of switch contacts | CuZn silver-plated |
| Light source | Max. 2 LEDs <br> $1 \times$ orientation light, green $1 \times$ function light, red Warning lights available in amber and green |
| Symbol type | lasered |
| Design life | $6 \mathrm{~A} / 24 \mathrm{~V}$ at 150,000 switching cycles |
| Leak tightness | IP 68, IP 66 terminal side |
| Operating temperature | $-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$ |
| Storage temperature | $-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$ |
| Dashboard thickness | For directly installed switches, 2 mm |

## Switch functions

## Latching change-over contact, 1-stage, 2-pole



Switch function-03
with orientation light, with internal function light


Switch function -04
with internal function light, with lock-out


Switch function -08
Hazard light switch, with orientation light, red, with internal function light

Non-latching change-over contact, 1-stage, 1-pole


Switch function -09
with orientation light, with external function light

Latching change-over contact, 2-stage, 1-pole


Switch function -07 with orientation light, with internal function light

Latching change-over contact, 2-stage, 2-pole


Switch function - 11
with orientation light, with external function light stage I: latching stage II: non-latching


Switch function - 15
with orientation light, with external function light switching stage I-0-II

## Non-latching change-over contact, 1-stage, 2-pole



Switch function -05
with orientation light, with internal function light


Switch function -06 with internal function light, with lock-out

Non-latching change-over contact, 2-stage, 2-pole


Switch function - 12
with orientation light,
with external function light
Switching stage I-0-II

Latching make contact, 1-stage, 2-pole


Switch function -10
with orientation light with internal function light

Latching make contact, 2-stage, 2-pole


Switch function -02
with orientation light,
with internal function light

Switch function -00
with orientation light, with internal function light

Switch function -01 with internal function light, with lock-out

Switch function - 13
with external function light, $2 x$, green

Switch function - 14
with external function light, 2 x , amber

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[^0]:    Rated switching current (A) at $80^{\circ} \mathrm{C}$ ambient temperature

[^1]:    * at room temperature and test voltage

[^2]:    * at room temperature and test voltage

[^3]:    * at room temperature and test voltage

    C = Towcar
    C2 $=1$ st trailer
    C3 $=$ 2nd trailer

[^4]:    * at room temperature and test voltage

    C = Towcar
    C2 $=1$ st trailer
    C3 $=$ 2nd trailer

[^5]:    * at room temperature and test voltage

[^6]:    * at room temperature and test voltage

    C = Towcar
    C2 $=1$ st trailer
    C3 $=2$ nd trailer

[^7]:    at room temperature and test voltage

[^8]:    * at room temperature and test voltage

[^9]:    * Simulation of the filament bulb is deactivated for
    thermal reasons if the temperature exceeds $50^{\circ} \mathrm{C}$.

